**User's manual** 

Pond and Fountain Pumps CQP-8000, CQP-10000 50339, 50340





Illustration similar, may vary depending on model

Please read and follow the operating instructions and safety information prior to initial operation.

Technical changes reserved!

Illustrations, functional steps, and technical data may deviate insignificantly due to continuous further developments.





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#### Introduction

Thank you for choosing to purchase this quality product. To minimise the risk of injury, we ask you to always take some basic safety precautions when using this product. Please read this operating manual carefully and make sure that you understand it.

Keep these operation instructions in a safe place.

#### Safety instructions

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In and near standing water, garden ponds, and swimming ponds, the use of this device is only allowed with a fault current protection switch with a triggering nominal current up to 30 mA (according to VDE 0100 Article 702 and 738).

The device is not suitable for use in swimming pools, paddling pools of any kind, or bodies of water in which people or animals may stay during operation. Operation of the device with people being in the danger area is not permitted. Ask an electrician, if necessary.

The device is not intended for use by persons (including children) with impaired or limited physical, sensory and mental abilities, or lack of experience and/or real knowledge, unless they are supervised by a person responsible for their safety or follow the instructions made by this person on how to correctly use the device.

Children should be supervised to ensure that they do not play with the device.

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- Perform a visual inspection of the device before every use. Do not use the device if the safety appliances are damaged or worn out. Never override safety regulations.
- Only use the device accordingly to the intended purpose stated in this manual.
- You are responsible for the safety of the working zone.
- If the cable or the plug is damaged due to external influences, the cable must not be repaired. It must be replaced with a new one. This work may only be carried out by a qualified electrician.
- The voltage of 230 V AC indicated on the type plate of the device must match the existent mains voltage.
- Never lift, carry, or fix the device by using the power cable.
- Make sure that the electric plug connections are protected from flood and humidity.
- Always unplug the appliance before working on it.
- Avoid exposing the device to direct water jets or rain.
- The user is responsible for complying with local safety and mounting regulations. Ask an electrician, if necessary.
- The user must take appropriate measures (e.g., installation of an alarm system, a reserve pump, etc.) to prevent damage caused by the flooding in case of device malfunctioning.
- In case of device failure, repairs can only be carried out by an electrician.
- The device must never run dry or be operated with its suction line fully closed. The manufacturer's warranty is void for damage to the device caused by dry running.
- Do not use this device to operate swimming pools.
- This device must not be integrated into any kind of domestic water circuit meant for potable water.

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Read all safety precautions and instructions. Failure to obey the safety precautions and instructions might cause an electric shock, a fire, and/or severe injuries.

Keep all safety precautions and instructions for future use.





#### Resistance

- The maximum temperature of the pumped liquid should not exceed +35 °C in continuous operation.
- The transport of aggressive fluids (acids, bases, etc.) as well as of abrasive substances (e.g., sand) must be avoided.

#### **Electrical connection**

- The electrical connection is made to an earthed socket 230 V ~ 50 Hz. Fuse min. 6 A.
- The motor is protected from overcharge and blockage with the help of the built-in thermal motor protection. When overheated, the pump motor is automatically switched off by the thermal protection; after cooling down, the pump automatically re-starts.

#### Mains connection

The pond pump that you have purchased is already equipped with a protection plug. The pump is meant to be connected to a 220/230 V~50 Hz safety socket. Make sure that the socket is sufficiently protected (min. 6 A) and fully functional. Plug in the plug, the pump is operational.

#### Installation

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- 1. Make sure that the existing mains voltage and frequency match the specifications on the nameplate.
- 2. Do not place the pump directly into the pond mud. Place it on a stone to avoid that mud be sucked in.
- 3. Check the pump head (maximum depth). The corresponding value is given on the nameplate, too.
- 4. The pump is installed the following way: either in a stationary position with a fixed pipeline or in a stationary position with a flexible pipeline 20 cm min. below the water surface.
- 5. Place the cable in a safe manner to exclude any danger of it being damaged.
- The pump can be used to operate an artificial stream.
  NOTE: The higher the delivery height, the lower the output!
- 7. Connect the pump to the power supply.
- 8. The pump works until it is disconnected again.

#### Commissioning

After thoroughly reading the instructions for installation and use, you can operate the pump; obey the following hints:

- Connect the suction cups to the motor housing and suction basket.
- The pump must not be operated without filter basket. The filter basket protects the device from obstructions and consequential overheating; therefore, it must be cleaned regularly.
- Check if the pressure line is properly attached.
- Check if the electric source has 230 V~50 Hz.
- Check if the socket is in a good condition.
- Make sure that neither humidity nor water may get into contact with the mains connection.
- Place the pump beneath the surface of the water.
- Avoid any running dry of the pump.





#### Maintenance hints

The pond motor pump is a practice-proven quality product subjected to rigorous final inspections. However, for a long working life and continuous operation, we recommend regular checking and proper care. To ensure proper operation of the pump, it is necessary that you perform regular cleaning. We recommend that the pump be cleaned on a weekly basis.

#### **Overload protection**

The pump has an integrated overheat protection. After the pump has been stopped by the overheat control device, it must cool down for a while before being able to run again. In case it does not run again by itself, the following checks shall be made:

Could the pump cool down sufficiently after having been stopped by the overheat protection?

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- Is the water supply sufficient?
- Is the filter contaminated?
- Is the hose or the pipe blocked?
- Is the hose broken, too long?
- Improve the water supply! Clean it (see instructions)!
- > Clean them!
  - Check, replace, shorten!

#### Maintaining and cleaning

Perform cleaning of the pump and filter basket on a weekly basket and when the performance of the pump diminishes.

- 1. Disconnect the pump from the electricity supply before carrying out any maintenance work.
- 2. Retract the suction basket and filter basket (5 and 9).
- 3. Remove any dirt with a soft brush or a sponge under running water.
- 4. Also clean the rotor and pump outlet (6, 4, and 2) from residues and dirt.
- 5. When reassembling the device, make sure that every element is at its correct position and is tight.

**ATTENTION:** The motor housing must not be opened.

#### Storage during winter

- 1. Take the pump out of the water and disconnect it from the power supply.
- 2. Clean the pump as described in the instructions.
- Check the pump for damage such as cracks in the housing.
  Store the pump under frost-free condition and, if possible, in a container with water.

**ATTENTION**: The power plug must not get into contact with water!



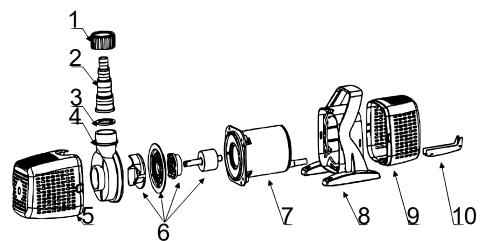
### Troubleshooting

Problem	Cause	Troubleshooting	
Pump does not get started.	Pump is not supplied with elec- tricity.	Check the socket.	
Pump does not deliver any water.	Suction basket blocked	Clean pump.	
	Rotor blocked		
Insufficient delivery performance	Suction basket blocked	Clean pump.	
	Delivery height too large	Shorten hoses, do without un- necessary connectors.	
	Delivery distance too long		
Pump stops after a short time.	Water too dirty	Clean pump.	
	Water temperature too high	Make sure that water tempera- ture does not exceed 35 °C.	

#### **Technical specifications**

Model (item number)	Power supply	Power (W)	Max. flow rate (%)	Max. lifting height (m)	Size (mm)	Weight (kg)
CQP-8000 (50339)	230 V / 50 Hz	70	8000	3.2	07524502465	3.86
CQP-10000 (50340)		155	10,000	5.0	275×152×165	3.46

#### Exploded view and parts list



N⁰	Name	N⁰	Name
1	Nut	6	Rotor
2	Outlet nozzle	7	Motor
3	Rubber ring	8	Holder
4	Red cover	9	Filter basket
5	Filter basket/suction basket	10	Cable holder





#### **Regulations for waste disposal**

The Waste Electrical and Electronic Equipment Directive (WEEE Directive, 2012/19/EU) of the EU was implemented in the German law related to electrical and electronic equipment and appliances.

All WilTec electric devices that fall under the WEEE directive are labelled with the symbol of a crossedout wheeled rubbish bin. This symbol indicates that this electric device must not be disposed of with the domestic waste.

WilTec Technik GmbH is registered with the German registration authority EAR (Stiftung Elektro-Altgeräte Register) under the WEEE-registration number DE45283704.

Disposal of used electrical and electronic devices (intended for use in the countries of the European Union and other European countries with a separate waste collection system for these devices).

The symbol on the packaging or the product itself indicates that this product must not be treated as normal domestic waste but must be disposed of at a recycling collection station for electrical and electronic waste.

By disposing of this product correctly, you contribute to the protection of the environment and the health of your fellow people. Inappropriate disposal threatens the environment and health.



Material recycling helps to reduce the consumption of raw materials.

Additional information about the recycling of this product can be provided by your local commune, the municipal waste disposal facilities, or the store where you purchased the product.

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