# **Operation Manual**

Swimming Pool Pump MAX-ECO CPP-5000F, CPP-6000F, CPP-7000F CPP-8000F, CPP-10000F, CPP-12000F CPP-14000F, CPP-16000F

50960-50963, 50968-50971





Illustration similar, may vary depending on model

Read and follow the operating instructions and safety information before using for the first time.

Technical changes reserved!

Due to further developments, illustrations, functioning steps, and technical data can differ insignificantly.

Updating the documentation

If you have suggestions for improvement or have found any irregularities, please contact us.





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#### Introduction

Thank you for purchasing this quality product. To minimise the risk of injury we urge that our clients take some basic safety precautions when using this device. Please read the operation instructions carefully and make sure you have understood its content.

Keep these operation instructions safe.

#### Security notes



In stagnant waters, garden ponds and swimming ponds and the surrounding areas the device can only be used with a residual current circuit breaker and a triggering nominal current up to 30 mA (according to VDE 0100 part 702 and 738).

The device is not for use in swimming pools, any kind of paddle ponds and the like that are used by humans during the operation of the device. Operating the device during the stay of humans in the danger zone is not permitted. Ask your electrician!

The device must not be used by persons (including children) with reduced physical, sensory, or mental capabilities and/or lack of experience or knowledge, unless they are instructed by a person responsible for their safety or given instruction how to use the device. Children should be supervised so that one can be sure that they do not play with the device.



## ATTENTION:

- Perform a visual inspection before each use of the device. Do not use the device if the safety equipment is damaged or worn. Never override the safety equipment.
- Only use the device for the purpose specified in this manual.
- You are responsible for the safety in the work area.
- If the power cord or the plug is damaged by external influences, the cord must not be repaired! It must be replaced with a new one. This operation must be carried out only by a qualified electrician.
- The voltage of 230 AC volts as indicated on the nameplate of the device must be according to the mains voltage.
- Never lift, transport, or fix the device by using the power cord as a means for this purpose.
- Make sure that the electrical connectors are protected from flood and moisture.
- Pull the power plug before working on the device.
- The device must not be exposed to a direct stream of water or rain.
- The user is responsible for the respect of local safety and installation regulations (ask an electrician in case of doubt).
- Damage due to flooding caused by faults of the device is to be prevented by the user who must take the appropriate measures therefore (e.g., installation of an alarm system, reserve pump).
- In case of a failure, the device may only be repaired by a qualified electrician.
- The device must never run dry or be operated with the suction tube fully closed.
- The device must not be used for the operation inside swimming pools.
- The device must not be installed in the portable water cycle.



## WARNING:

- Read all safety warnings and instructions. Any failure due to disrespect of the safety instructions may result in electric shock, fire, and/or serious injury.
- Keep all warnings and instructions for the future.





#### Resistance

- ullet During continuous operation, the temperature of the liquid transported should not exceed +35  $^{\circ}$ C
- The delivery of aggressive liquids (such as acids, alkalis, silo seepage, etc.) as well as liquids containing abrasive materials (sand etc.) is to be avoided.

#### **Electrical connection**

- The electrical connection is to be made to a grounded socket 230 V~50 Hz. Hedging at least 6 A.
- An integrated thermal motor protection protects the engine from overload and blockage.

#### Mains connection

The swimming pool pump that you have acquired is already equipped with a grounded socket. The pump is intended for a connection to a grounded socket with 230 V  $\sim$  50 Hz. Make sure that the socket is adequately secured and in a good condition. Run the pump plug into the socket. The pump is ready for operation.

### Unpacking

Unpack the delivered parts and check them for completeness and intactness. If you discover a defect, contact your specialist dealer immediately. Keep the packaging and the operating instructions so that you can safely store and pass on the product in the future. Dispose of packaging material that is no longer required in an environmentally friendly manner.

#### Conventional use

- The pump can transport swimming pool water with a temperature of +4 °C to +35 °C.
- You can use the pump as follows:
  - for an aquarium;
  - as circulation pump for a swimming pool;
  - with aquicultures;
  - as water circulation pump for small swimming baths;
  - for swimming ponds.

## Safety instructions

- For your own safety, please contact an electrical specialist in case of questions and problems.
- Before reaching into the water, always unplug all power cords of devices in the water.
- Plug in the pump only to a power receptacle with ground contact. This type of outlet must have been set up according to the respective national directives. Ensure that the PE conductor goes all the way to the pump.
- Never use installations, adapters, extension cords or connecting cords without ground contact.
- Ensure that the pump is supplied via a residual current device (FI or ECD) with a measured residual current of not more than 30 mA.
- Electrical installations on garden ponds must correspond to the international and national installation directives.
- Only operate the pump if no one is in the water.
- Do not carry or pull the pump by the connecting cord.
- Keep the power plug and all connecting parts dry.





- The pump may not be operated if the cable or the housing are defective.
- If the power cord of the pump is damaged then it must be replaced by the manufacturer of his customer service or by a similarly qualified person to avoid hazard.
- Never displace any liquids other than water.
- Caution: The pump will stop automatically if working without water or overloaded; it will work again after re-plug-in.
- The control unit is not water-tight. Therefore, it must be at a dry and well-ventilated spot.
- Do not open the device under damp or wet conditions or if you are wet yourself; protect it from direct sunlight.
- Install the device at a protected spot so that nobody can walk on a cable, fall over it and/or damage it. Ensure also that there is sufficient cooling provided by environmental air and avoid warmth up-build.
- Before cleaning the device, pull out the plug; only use a damp cloth to clean the device. Avoid
  using of cleaning agents and ensure that no liquid may enter the device.
- There are no inner parts that require user maintenance. Have an expert maintain, control, and repair the device. In case a third person intervenes, the 2-year warranty will be void.

#### Installation

- 1. Compare the voltage and frequency of your electrical circuit with the data on the item. The data must be identical.
- 2. The Pump must be installed horizontally and close to the water to reduce loss. The installation distance should not exceed the pump suction height. Please install a valve to the inlet and outlet.
- The pump must be installed below the water level; if this is not possible, fix a check valve to the inlet.
- 4. Seale all tubes and hoses at the connection points to prevent air from getting inside the system. Fill water into the tube and hose system to find and repair leaks.
- 5. Do not screw the joint of inlet/outlet and tube too tightly.
- 6. Open all the valves and add the water into the tube body to check that there is no leakage. Then screw the cover.
- 7. Connect the pump to the electrical circuit.

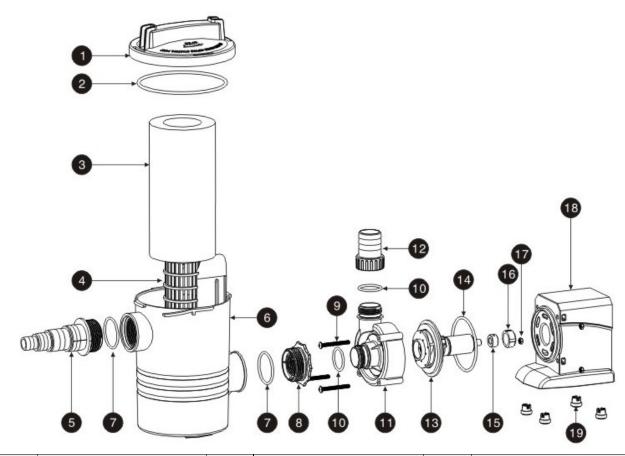


- Never operate the pump without filter basket; the filter basket protects the pump from coarse dirt that can lead to plugging up the pump.
- Never operate the pump without water (dry run). Otherwise the pump bearing will be destroyed.





## Explosion view and part list



| Nº | Name          | Nº | Name               | Nº | Name         |
|----|---------------|----|--------------------|----|--------------|
| 1  | Upper cover   | 8  | Connecting flange  | 15 | Bearing      |
| 2  | O-ring 1      | 9  | screw              | 16 | Bearing seat |
| 3  | Filter sponge | 10 | O-ring 3           | 17 | Press nut    |
| 4  | Filter basket | 11 | Pump housing       | 18 | Motor body   |
| 5  | inlet         | 12 | outlet             | 19 | Rubber feet  |
| 6  | Filter box    | 13 | Rotor sub-assembly |    |              |
| 7  | O-ring 2      | 14 | O-ring 4           |    |              |





## **Technical specifications**

| Item num-<br>ber | Model      | Energy sup-<br>ply | Power (W) | Delivery<br>head (m) | Flow rate<br>(%) | Connections (mm)   |
|------------------|------------|--------------------|-----------|----------------------|------------------|--|
| 50960            | CPP-5000F  | 220–240 V<br>50 Hz | 30        | 3.7                  | 3500             | 19/25/33<br>( <sup>3</sup> ⁄ <sub>4</sub> "/1"/1′⁄ <sub>4</sub> ") |
| 50961            | CPP-6000F  |                    | 40        | 4.5                  | 4000             |  |
| 50962            | CPP-7000F  |                    | 50        | 4.6                  | 4500             |  |
| 50963            | CPP-8000F  |                    | 70        | 6.5                  | 5000             |  |
| 50968            | CPP-10000F |                    | 80        | 7.0                  | 7500             |  |
| 50969            | CPP-12000F |                    | 100       | 7.5                  | 8000             | 25/33/38/51<br>(¾"–2")   |
| 50970            | CPP-14000F |                    | 120       | 8.0                  | 8500             |  |
| 50971            | CPP-16000F |                    | 140       | 8.5                  | 9000             |  |

## Cleaning instructions













- 1. Turn the cover in the direction as indicated by the arrow (pic. 1).
- 2. Clean and change the sponge and draining skep after having taken them out (pic. 2).
- 3. Separate the filter body and motor in the direction as indicated by the arrow (pic. 3).
- 4. Use the screwdriver to unscrew the pump housing (pic. 4).
- 5. Clean and change the impeller after having taking it out (pic. 5).
- 6. Make sure to put the O-ring at the right place as show in the pic. 6.

## Maintenance/cleaning the pump

- 1. Please clean the pump every four weeks or when the performance decreases.
- 2. Take the pump apart, and open the impeller housing by unscrewing the screw.
- 3. Brush the pump, impeller, and rotor with a banister brush.

## Storage during the winter

- 1. Take the pump out of the water.
- 2. Thoroughly clean it.
- 3. Check it for damage.
- 4. Store the pump in frost-free conditions and in a container filled with water if possible.

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#### **Disposal regulations**

EU guidelines regarding the disposal of scrap electric appliances (WEEE, 2012/19/EU) were implemented in the law related to electrical and electronic equipment and appliances.

All WilTec electric devices that fall under the WEEE regulations are labelled with the crossed-out wheeled waste bin logo. This logo indicates that this electric equipment must not be disposed with the domestic waste.

The company WilTec Technik GmbH has been registered in the German registry EAR under the WEEE-registration number DE45283704.

Disposal of used electrical and electronic appliances (intended for use in the countries of the European Union and other European countries with a separate collection system for these appliances).

The logo on the article or on its packaging points out that this article must not be treated as normal household waste but must be disposed to a recycling collection point for electronic and electrical waste equipment. By contributing to the correct disposal of this article you protect the environment and the health of your fellow men. Environment and health are threatened by inappropriate disposal.



Material recycling helps reduce the consumption of raw materials.

Additional information on recycling this article can be provided by your local community, municipal waste disposal facilities, or the store where you purchased the article.

Address: WilTec Wildanger Technik GmbH Königsbenden 12 / 28 D-52249 Eschweiler

### Important notice:

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