

# Operation Manual

## Sausage stuffing machine

61183

# toboli



Illustration similar, may vary depending on model

Read and follow the operating instructions and safety information before using for the first time.

Technical changes reserved!

Due to further developments, illustrations, functioning steps, and technical data can differ insignificantly.

Updating the documentation

If you have suggestions for improvement or have found any irregularities, please contact us.



The information contained in this document may alter at any time without previous notice. It is prohibited to copy or spread any parts of this document in any way without prior written allowance. All rights reserved.

The WilTec Wildanger Technik GmbH cannot be held accountable for any possible mistakes in this operating manual, nor in the diagrams and figures shown.

Even though, the WilTec Wildanger Technik GmbH has undergone biggest possible efforts to ensure that the operating manual is complete, faultless, and up to date, mistakes cannot be entirely avoided.

If you should find a mistake or wish to make a suggestion for improvement, we look forward to hearing from you.

Send an e-mail to:

[service@wiltec.info](mailto:service@wiltec.info)

or use our contact form:

<https://www.wiltec.de/contacts/>

The most recent version of this manual in various languages can be found in our online shop via:

<https://www.wiltec.de/docsearch>

Our postal address is:

WilTec Wildanger Technik GmbH  
Königsbenden 12  
52249 Eschweiler  
Germany

To return orders for exchange, repair, or other purposes, please use the following address. Attention! To allow for a smooth execution of your complaint or return, it is important to contact our customer service team before returning the goods.

Returns Department  
WilTec Wildanger Technik GmbH  
Königsbenden 28  
52249 Eschweiler

E-mail: **service@wiltec.info**

Tel: +49 2403 55592-0

Fax: +49 2403 55592-15

## Introduction

Thank you for purchasing this quality product. **To minimise the risk of injury we urge that our clients take some basic safety precautions when using this device. Please read the operation instructions carefully and make sure you have understood its content.**

Keep these operation instructions safe.

## Safety instructions

- Improper operation may result in damage to the unit or injury. No responsibility is accepted for damage caused by improper operation.
- Only use the sausage machine as intended. The machine is intended exclusively for the preparation of sausage. Any improper use may result in property damage and injury.
- Do not use the sausage machine if it is damaged or its functionality is restricted. In this case, have the machine checked by qualified personnel.
- Never open the casing of the machine.
- Do not insert any objects into the machine housing.
- Only use approved spare parts. The use of unsuitable spare parts can cause damage to property and injuries.
- Never leave the machine unattended during operation.
- Keep children away from the machine.
- The machine must not be used by persons, including children, with reduced physical or mental capabilities or persons without appropriate knowledge and experience.

## Operation

1. Rinse the parts that come into contact with the food well.
2. Place the sausage machine on a flat and stable surface.
3. Attach the hand crank to the fast gear shaft (see fig. 1) and turn the crank clockwise to raise the piston.
1. Place the nozzle on the spout and secure it with a lock nut.
2. It is recommended to apply food grade grease (not supplied) before filling. Then fill the cylinder with meat and place the sausage pellet on the nozzle.
3. Attach the hand crank to the slow gear shaft (see fig. 1) and turn it slowly clockwise to lower the piston. The meat is now fed through the nozzle into the sausage pellet and the sausage is formed.

**Caution!** If the meat does not come out of the nozzle, make sure that there is no blockage. Remove possible blockages and make sure that the degree of mincing of the meat is sufficient for the selected nozzle.



(1) Fast gear shaft; (2) Slow gear shaft

**Figure 1**





<b>7</b>	Base plate	1	<b>21</b>	Stainless steel cross screw	4
<b>8</b>	Stainless steel screw	4	<b>22</b>	Stainless steel cross screw	1
<b>9</b>	Right panel	1	<b>23</b>	Piston	1
<b>10</b>	Stainless steel cylinder	1	<b>24</b>	Piston seal	1
<b>11</b>	Piston rod	1	<b>25</b>	Spring	1
<b>12</b>	Gearbox cover	1	<b>26</b>	Vent pin	1
<b>13</b>	Hexangular bolt	4	<b>27</b>	Elastic pin	2
<b>14</b>	Stainless steel cross screw	8			

Important notice:

The reprint or reproduction, even of excerpts, and any commercial use, even in part, of this instruction manual require the written permission of WilTec Wildanger Technik GmbH.